

## 6<sup>5</sup>/<sub>8</sub> in 32 lb/ft L80 Type 1 (API 5CT)

Box end finish: Mang. Phosph. Lubrication: API-Modified

Clearance: Standard Bevel: 45°

### PIPE BODY CHARACTERISTICS

Nominal OD	6.625 in
Nominal ID	5.675 in
Min. Yield Strength	80 ksi
Nominal Wall Thickness	0.475 in
Minimum Wall Thickness	87.5 %
Drift	5.550 in

### CONNECTION PROPERTIES

Coupling OD (nominal)	7.433 in
Coupling ID (nominal)	5.642 in
Make-up Loss	4.921 in
Coupling Length	10.866 in
Tension Efficiency	100 % of pipe
Compression Efficiency	100 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

### CONNECTION PERFORMANCE

Tensile Yield Load	734 klb
Compression Yield Load	734 klb
Internal Yield Pressure	10 040 psi
External Pressure Resistance	10 320 psi
Max. Bending with API Sealability	20 °/100 ft
Max. Load on Coupling Face	471 klb

### TORQUE VALUES

Minimum Make-up torque	14 340 ft·lb
Optimum Make-up torque	15 930 ft·lb
Maximum Make-up torque	17 520 ft·lb
Minimum Shoulder Torque	800 ft·lb
Maximum Shoulder Torque	11 150 ft·lb
Maximum Operational Torque	19 120 ft·lb

Connection qualified as per ISO 13679:2002 - CAL IV

